

Order ID 120016

120016

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Item ID: D350-636-014

Accept

N19000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube RH Air Cruiser / Apical Tri-Bag Compat.

Start Date: 6/02/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/06/14 Req'd Qty: 1.00 *1*

Customer:

Reference: ~~NER~~ 8AR14-338Approvals: Process Plan: ☒ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2750-044	G

230

0.00

230

HandFinishing

HandFinish

Memo

0.00

Hand Finishing

PULL FROM STK:

D350-636-014

8101203

101881

102619

104828

105486

REWORK PER ATTACHED EMAIL

8 X NAS1611-005 B

8 X NAS1611-010 B

129405 RTV 04/15 M125540

PLM 14 06 24
DS

240

QC5- Inspect part completeness to step on W/O

0.00

240

QC

Memo

0.00

Quality Control

SUP
14/7/13

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June-02-14 11:14:34 AM

Item ID: D350-636-014

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube RH Air Cruiser / Apical Tri-Bag Compat.

Start Date: 6/02/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/06/14

Req'd Qty: 1.00

1

Customer:

Reference: NCR

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

250

Pick Kit

0.00

250

Packaging

Memo

0.00

Packaging

ENSURE ORIGINAL KIT IS IN BOX

DAS
06
-89

260

QC4- 100% Inspect kits for completeness

0.00

260

QC

Memo

0.00

Quality Control

14/7/19

270

Packaging

0.00

270

Packaging

Memo

0.00

Packaging

REPACKAGE USING ORIGINAL B/N
Package as per PPP D350-636-014

LOCATION

072

DAS
06
9-89

JUL 03 2014

SP

Work Order ID 120016

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June-02-14 11:14:34 AM

Item ID: D350-636-014 Accept *N9000040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Skidtube RH Air Cruiser / Apical Tri-Bag Compat.

Start Date: 6/02/14 Start Qty: 1.00 *1* Cust Item ID:

Required Date: 6/06/14 Req'd Qty: 1.00 *1* Customer:

Reference: NCR

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
280	QC21- Final Inspection - Work Order Release	0.00							
280									
QC	Memo	0.00							
Quality Control									

MLJ 14-07-10

MF 14-7-04.

Linda Lacelle

From: Patrick Smith
Sent: May-29-14 1:29 PM
To: Linda Lacelle; Mike Petsche
Cc: Nigel Forbes; Eric Downing; Nancy MacLeod; David Shepherd
Subject: RE: 350 skids and 206 skids

Linda,

I spoke with David and he would allow us to use a RTV product to bond the Plugs into the Skidtube.

The existing Plugs would require:

- 1) Removal from the Skidtube
- 2) Removal of the current O-Ring
- 3) Cleaning with Alcohol
- 4) Installation of NEW O-Ring
- 5) Generous coating of the RTV
- 6) Insertion of plug into the Spacer
- 7) Clean up of exterior of Skidtube.

Pat

From: Linda Lacelle
Sent: May-29-14 10:21 AM
To: Mike Petsche
Cc: Nigel Forbes; Patrick Smith; Eric Downing; Nancy MacLeod
Subject: 350 skids and 206 skids
Importance: High

I heard yesterday that plugs were falling out. Today we were told that we cannot ship any 350 skids. We have an order to ship today, has there been a solution found to fix this problem? Can we not just sikaflex them in or something? We need to let the customer know if his order is shipping or not...

Thx

Linda